

Adolf Martens and his contributions to materials engineering

P.D. Portella

Federal Institute for Materials Research and Testing (BAM)
D-12200 Berlin, Germany

- **Adolf Martens, a biographical sketch**
- **his contributions to metallography**
- **his contributions to mechanical testing**
- **his contributions to materials engineering**



- **Adolf Martens was born on March 6th, 1850 in Backendorf, a small village near to Hagenow in Mecklenburg-Schwerin**
- **where his father was an estate tenant, a *Gutspächter*.**

- **Martens visited the *Realschule* (a form of secondary school) in Schwerin**
- **and started in 1867 as a locksmith, cabinet-maker and founder in the machine shop of Ernst Brockelmann in Güstrow.**

Ref. 6



Königliche Gewerbeakademie (Royal Industrial Academy)
Berlin, 1878-1884

- In 1868, Martens went to the Royal Industrial Academy at the Klosterstraße in Berlin
- and completed his formation as an engineer in 1871

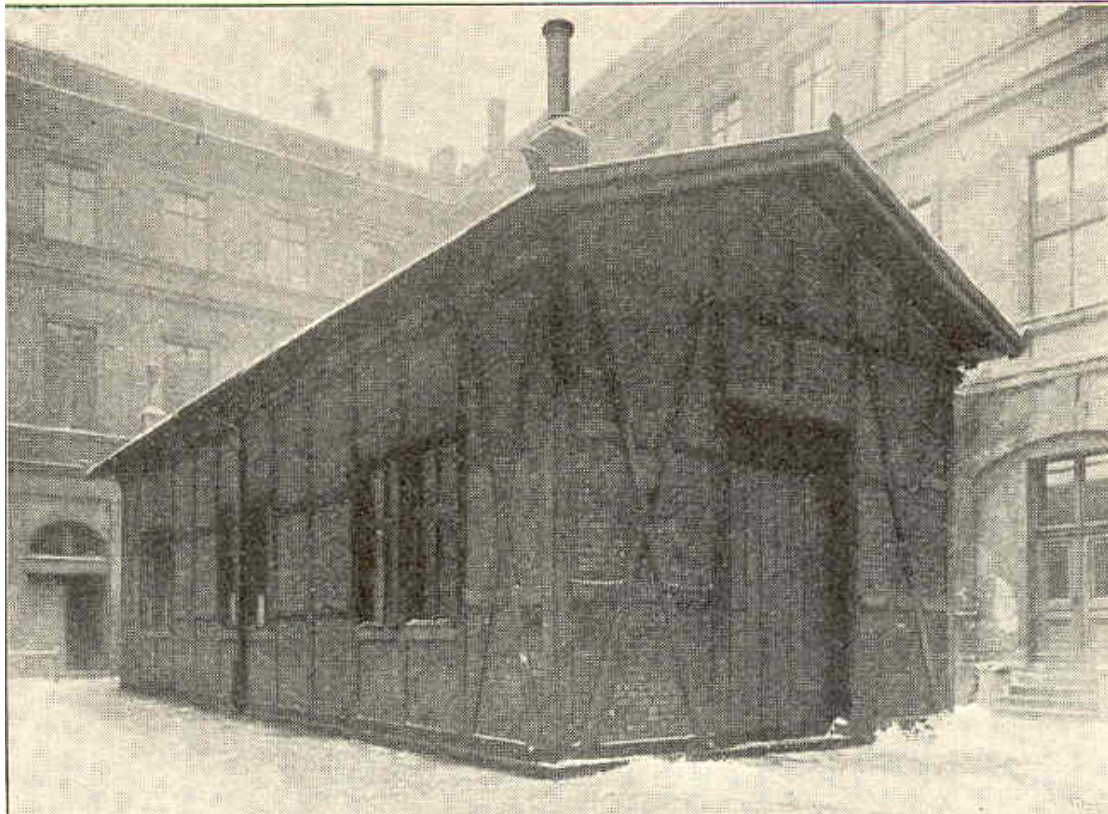
Ref. 5, p. 4

- **Martens was engaged at the Royal Prussian Railways and was initially at the *Ostbahn* (Eastern Railway) in Bromberg (today Bydgoszcz in Poland)**
- **where he was involved with bridges, metallic structures and construction supervision.**
- **In 1875, Martens changed to the Royal Railway Authority in Berlin-Blankenheim and got involved with the acceptance of rails and other steel products**
- **In this position he had intensive contacts to the iron and steel industry in Westphalia (Gutehoffnungshütte) and Silesia (Königs-Laurahütte).**



BAM, Headquarters, entrance hall

Ref. 5, p. 5



Mechanisch-Technische Versuchsanstalt (Mechanical Experimental Station), Berlin, 1878

in the courtyard of the Royal Industrial Academy

- In 1880, Martens became an assistant of Professor Consentius at the Royal Industrial Academy in Berlin.
- On April 1st, 1884, he was nominated Head of the Royal Mechanical Experimental Station.
- His staff consisted of his assistant, Prof. Rudeloff, and two technicians.

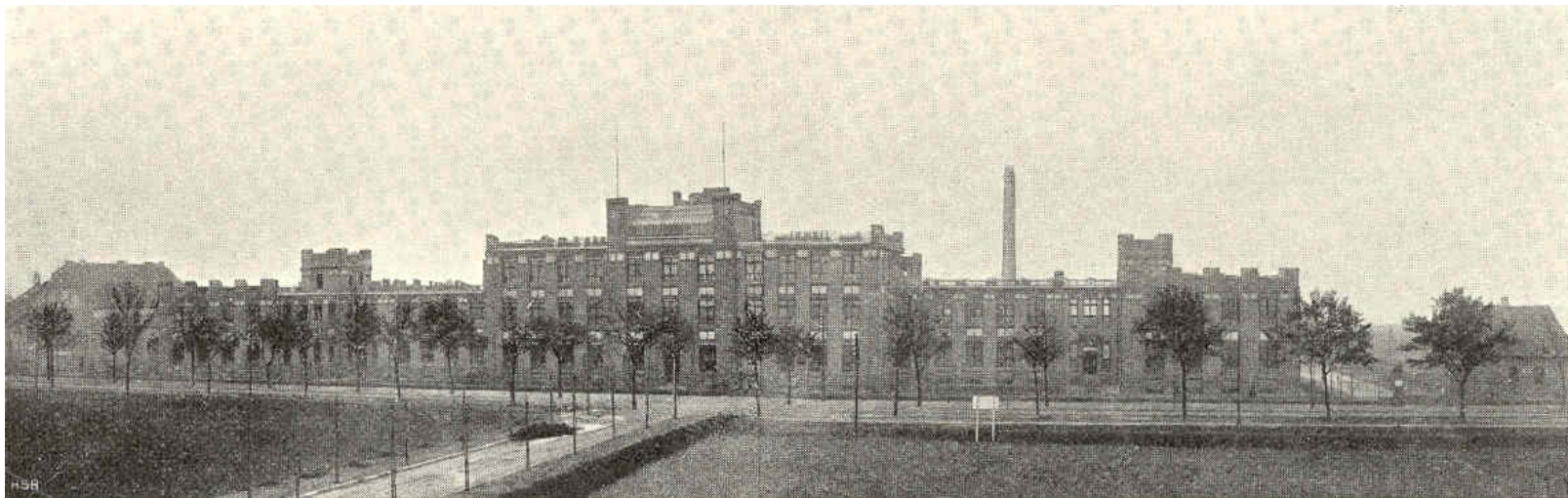
- The new Royal Mechanical Experimental Station grew rapidly and diversified its activities
- In 1884, a new facility was established at the Technical University in Berlin-Charlottenburg, new departments for oil and paper technology were created
- In 1889, Martens was nominated as a Professor of the Technical University



Ref. 5, p. 10

Königliche Mechanisch-Technische Versuchsanstalt (Royal Mechanical Experimental Station). Berlin-Charlottenburg, 1884 - 1904

- In 1904, the new Institute for Materials Testing was created by merging several institutions under the direction of Professor Martens
- In the same year, a new headquarter was built in Berlin-Dahlem, which was expected to become a new scientific centre between Berlin and Potsdam
- Martens received in 1905 the title of a Dr.-Ing. E. h. by the Technical University in Dresden



Ref. 5, p. 117

Materialprüfungsamt (Materials Testing Institute), Berlin-Dahlem, 1904
as seen from Potsdamer Chaussee



Federal Institute for Materials Research and Testing (BAM)

- **Martens was extremely successful, the new Institute prospered enormously**
- **In 1913, he fell seriously sick**
- **Martens passed away on the evening of July 24th, 1914; he lies buried in the cemetery of Dahlem between his son and his colleague Emil Heyn**

Ref. 7, p. 289

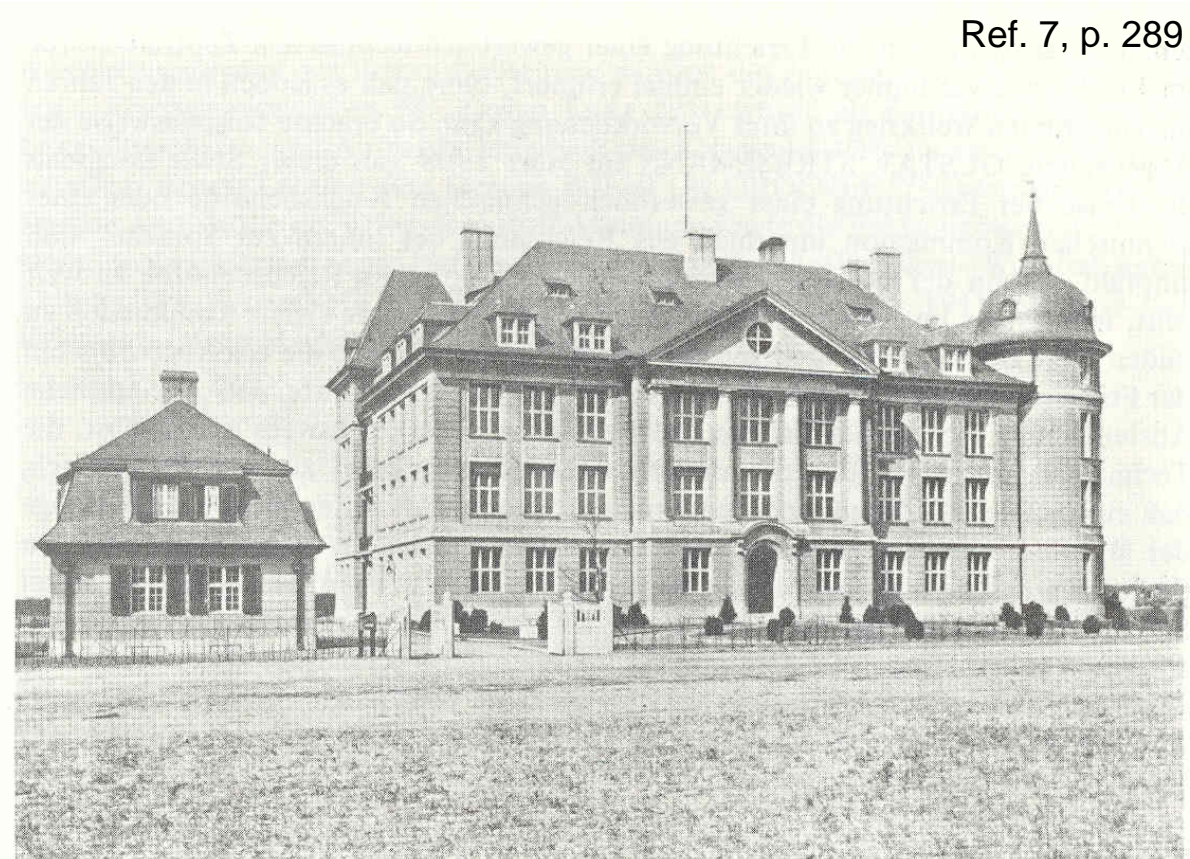


Abb. 157

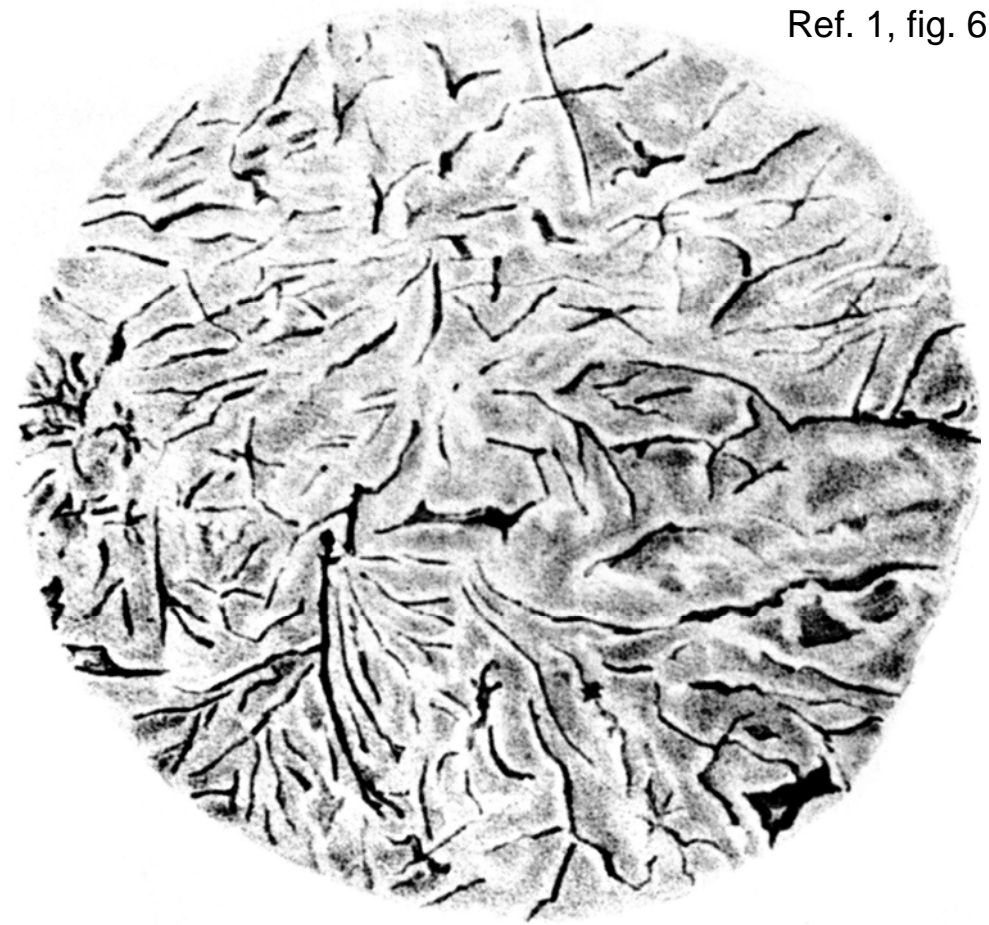
Das Kaiser-Wilhelm-Institut für Chemie an der Thielallee 63–67 (Aufnahme aus dem Jahre 1912)

Kaiser-Wilhelm-Institut für Chemie
(Kaiser-Wilhelm-Institute for Chemistry), Berlin-Dahlem, 1912

Lise Meitner and Otto Hahn worked in this building

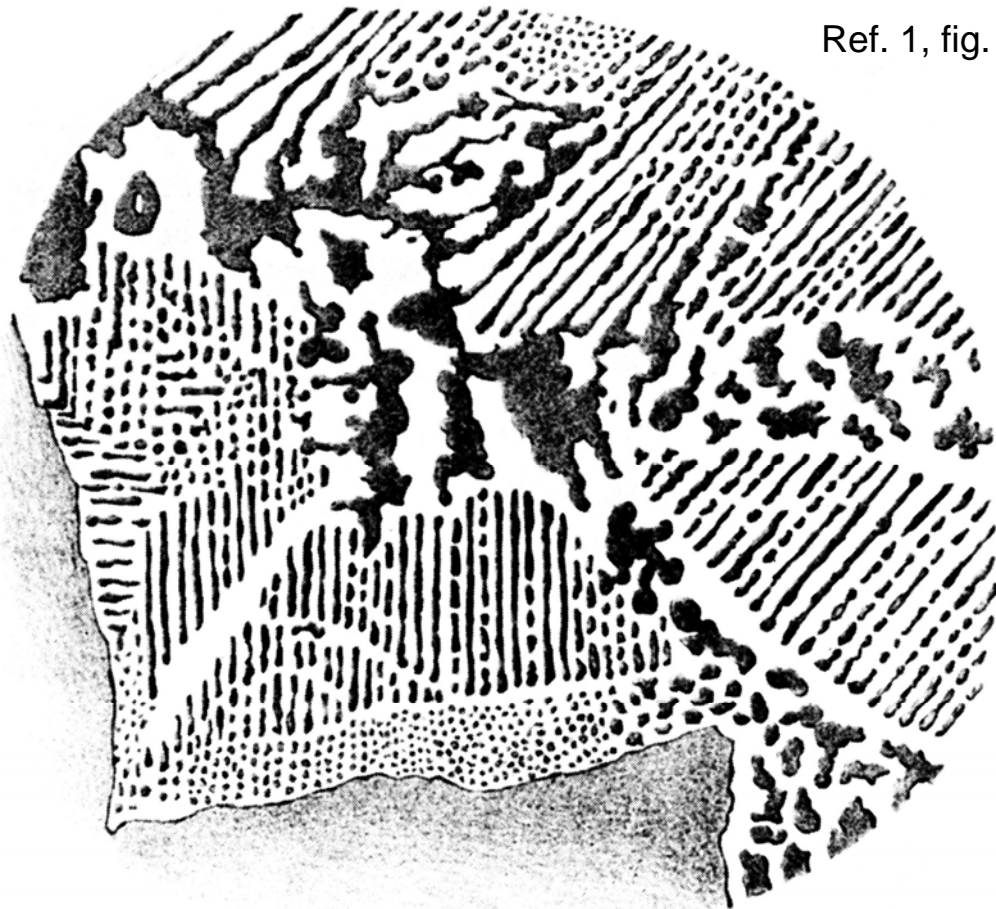
- **The pioneering work in metallography was done by Henry Clifton Sorby in Sheffield in the years from 1863 to 1887.**
- **The first activities in this field go back to the time he was in the Railway, apparently without any knowledge of the work of Sorby.**
- **His first papers were published by the journal of VDI in the year 1878.**
- **His approach to the characterization of the internal structure of metals and its relation to processing was strongly influenced by the natural sciences, especially mineralogy and botany.**

Ref. 1, fig. 6



Metallographical section of a mould
made of gray iron
Martens, 1878

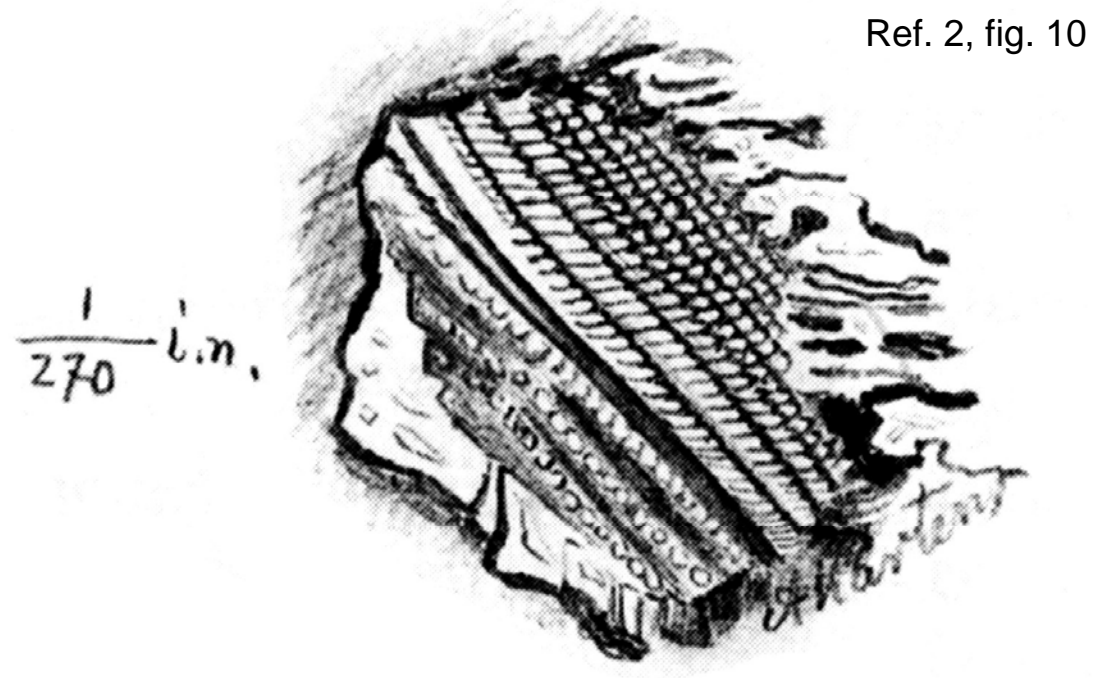
Ref. 1, fig. 10



Metallographical section of a steel specimen with “Spiegeleisen”
Martens, 1878

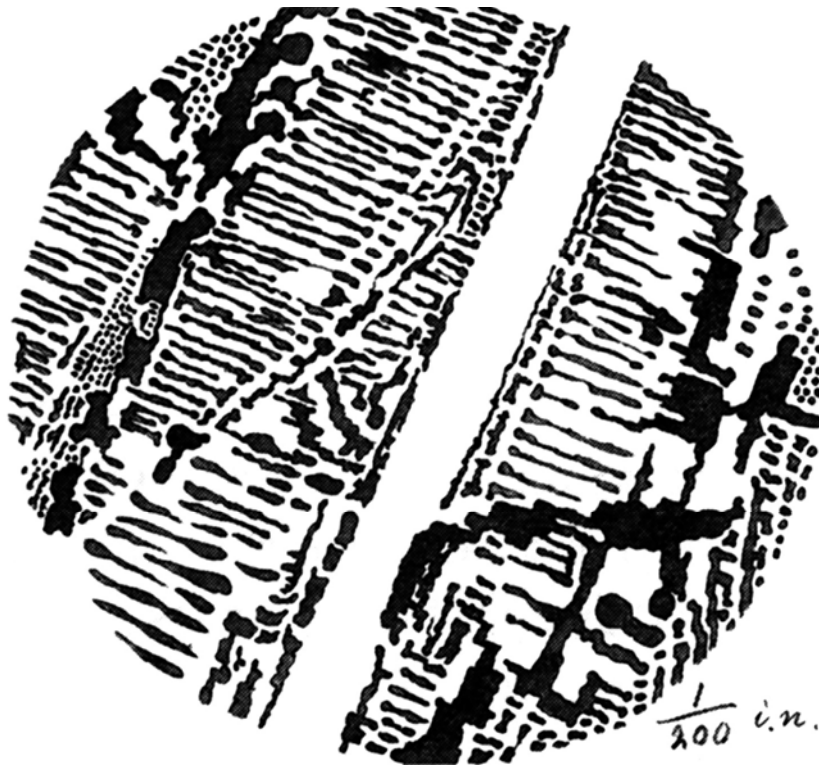
- **Martens described carefully the structures observed in the free surface of shrinkage cavities formed in cast pieces.**
- **He drew several conclusions from the dendrites, which he called “pinetree-like crystals”**
- **Another important element for his studies was the morphology of cleavage and of fracture surfaces**

- The most important innovation of Sorby and Martens was the investigation of sections of the pieces under investigation.
- The techniques for grinding and polishing were adopted from mineralogy.
- The importance of consumables for the quality and reproducibility of the results was carefully described in his papers
- Also the etching techniques were carefully developed, Martens described several chemical etchants and their applicability.



Fracture surface of a steel specimen
with “Spiegeleisen”
Martens, 1878

Ref. 3, fig. 10

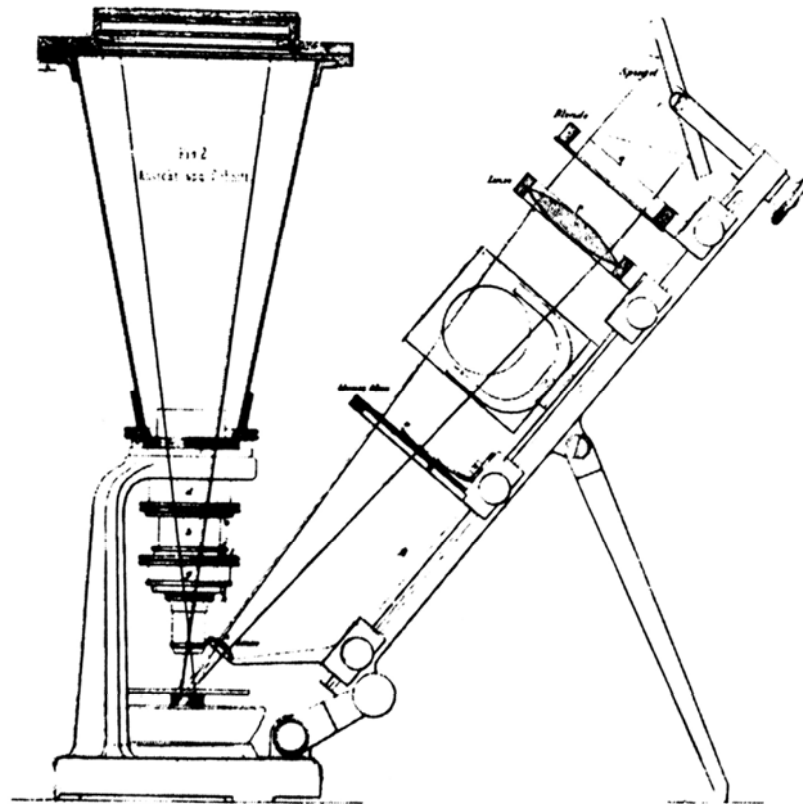


Metallographical section of a steel specimen with “Spiegeleisen”
Martens, 1878

- In 1898, Floris Osmond published in France a paper describing a general method for the microstructural analysis of carbon steels.
- Osmond described the characteristics of several metallographical constituents observed in steels.
- Following the mineralogical approach, he gave denominations to these constituents:
 - sorbite after Henry Clifton Sorby
 - troostite after Louis-Joseph Troost
 - martensite after Adolf Martens

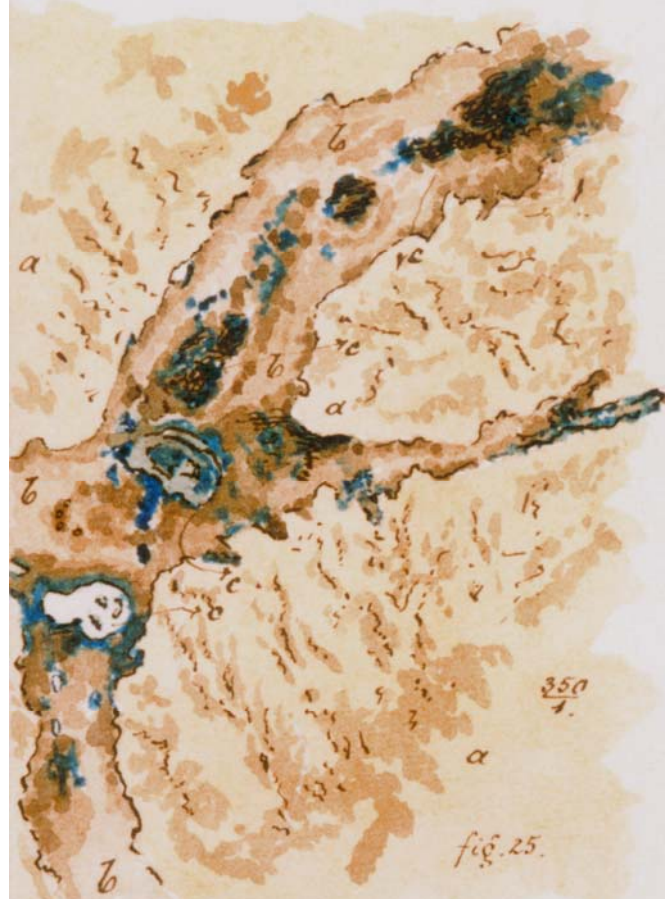
A. Martens :
Ueber das mikroskopische Gefüge und die
Kristallisation des Roheisens.
Mikroskop
für die Untersuchung von Metallen

Ref. 4, fig. 1



- In a paper published 1880 in the Journal of VDI, Martens described a new microscope suitable for the analysis of metallic sections at high magnification.
- An important element of this microscope was the oblique illumination of the specimen.
- Photographic plates could be directly exposed: Martens also gave practical advices for the deposition of adequate emulsions on glass plates.
- He was absolutely convinced of the much more powerful method of drawing the observed microstructure, which led to a more intense knowledge of the subject.

Bl. 423. K. Fiegelsteht 0, 4 C.



1. Bei weiterer Vergrößerung (750/1) bemerkt man wieder Marmor. Die kleinen + blauen Stellen im Stein zeigen im Grunde immer einen einzigen hellen Kern, ist fast alle zu größeren Teilen analog aufgebaut. In der Vergrößerung bilden sich die Stützgerüste :/.

Die Stützgerüste sind sehr schön auf einer Seite, befinden sich aber fast (blau oder braun) auf der gegenüberliegenden Seite, welche wohl die untere der Stützgerüste sind. —

350
4.

fig. 25.

Versäuberung aus dem Stützgerüst.
(Kornit unter Vergrößerung).
Polysidial
auf Eisen.



(3)

Tausch
Partit

Uhartinstahl 0,4 C. Block 433. Obj. 1. Ok. 2.
 0.50.
 L. f. f. f.

50/1.

fig. 21

fig. 13

100
1.

fig. 13

6 100/1
*)

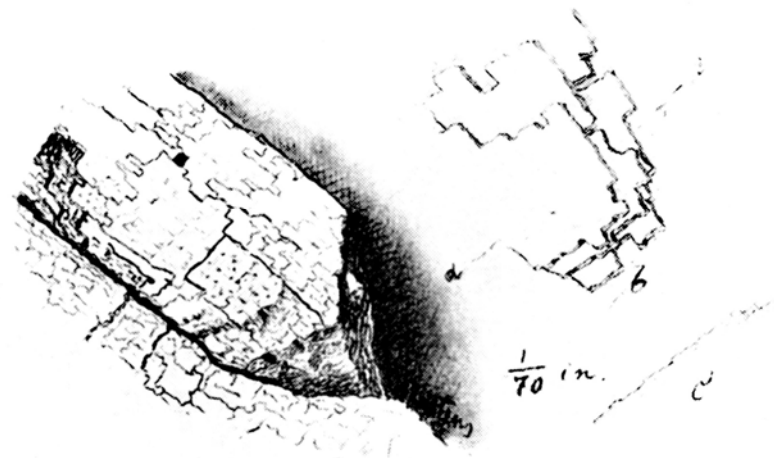
50

Geätzt mit 2%iger HNO3. 50 Ätzflüssigkeit.)
 Weiße (ffentlich gekörnt) Eisen in unregelmäßigem weißem, dunklen
 Punkt & Form in letzterem unregelmäßig körnig. Auf
 in dunkler Stellen sind gekörnt.
 Dem Rand kann beobachtet werden, daß in gelber
 Stellen b der Streifen b (s. fig. 1) auftritt. In Form c sind
 sie ffentlich gefärbt als a unregelmäßig.
 Es sind 2 Arten von Masse des Stahls gefunden; gelblich auf
Teil I & weiß gelblich in Teil II.
 fig. 3. v. Opfer unregelmäßig.
 In Opfer a gefunden ein langgestreckter
ausgezogen. *) gefunden in b, unter Lupe zu 1/2.

Notebook of Adolf Martens, BAM, library

Ref. 3, fig. 8

Ref. 2, fig. 7



*Spiegeleisen I Heinrichstütte
Inaltkläche*

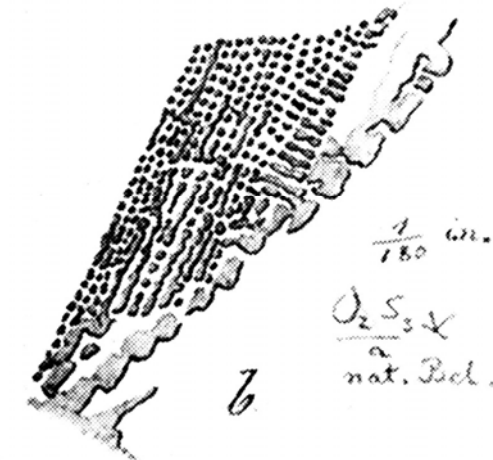
Cleavage surface of a steel specimen with "Spiegeleisen"
Martens, 1878

No 456-78 Lit. G. No 161

No 448-78 Lit. G. No 163.



Spiegeleisen I Wissen



*Spiegeleisen I Wissen
Kleffgmetall zu Stahl für H!*

Metallographical sections of a steel specimen with "Spiegeleisen", Left hand of section normal to the cleavage surface, right hand parallel to it
Martens, 1878

Ref. 5, p. 305

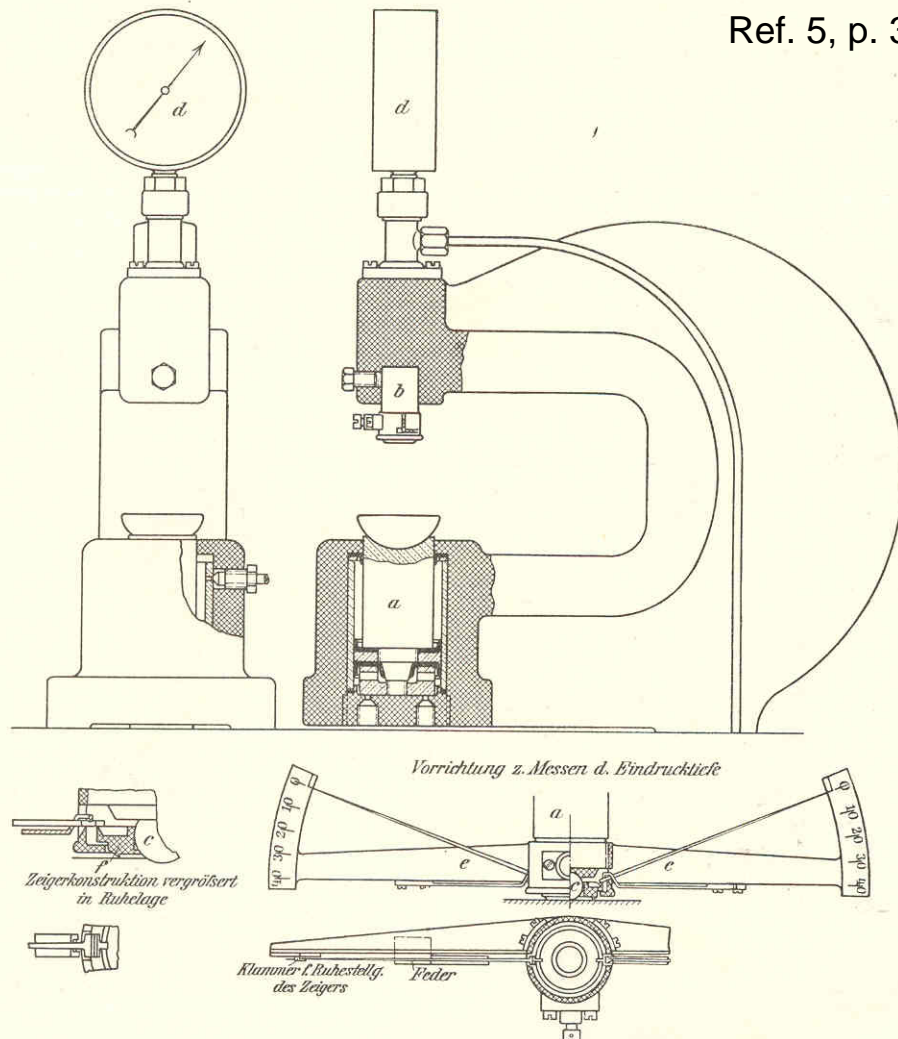


Fig. 238a. Brinellerscher Härteprüfer von Martens.
Werkstatt der Anstalt.

Ref. 5, p. 306

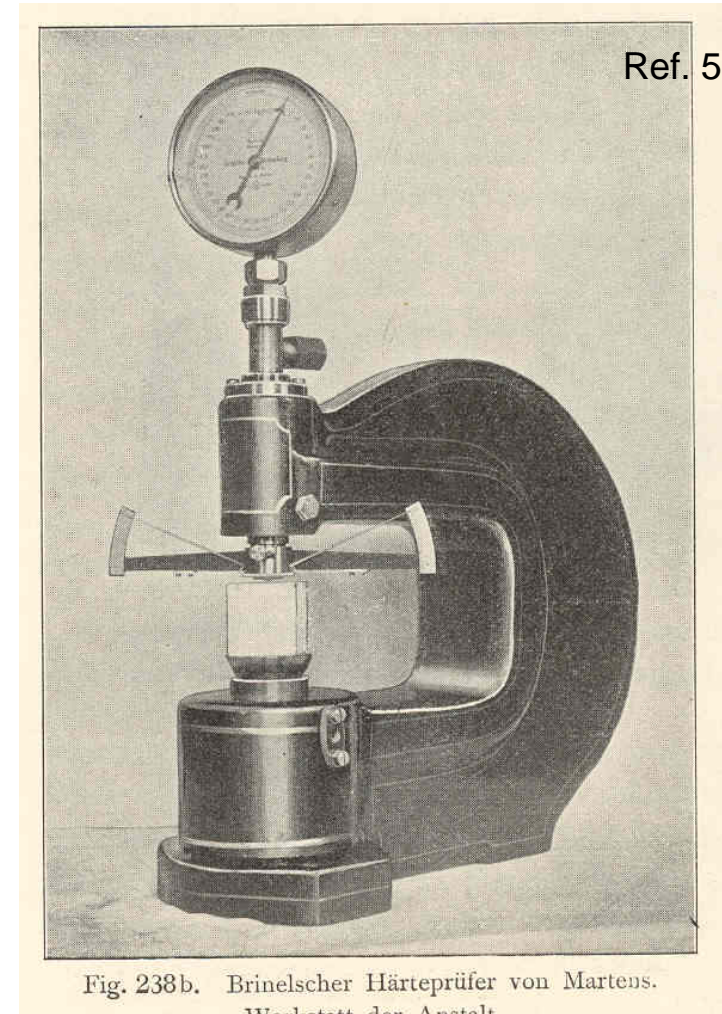
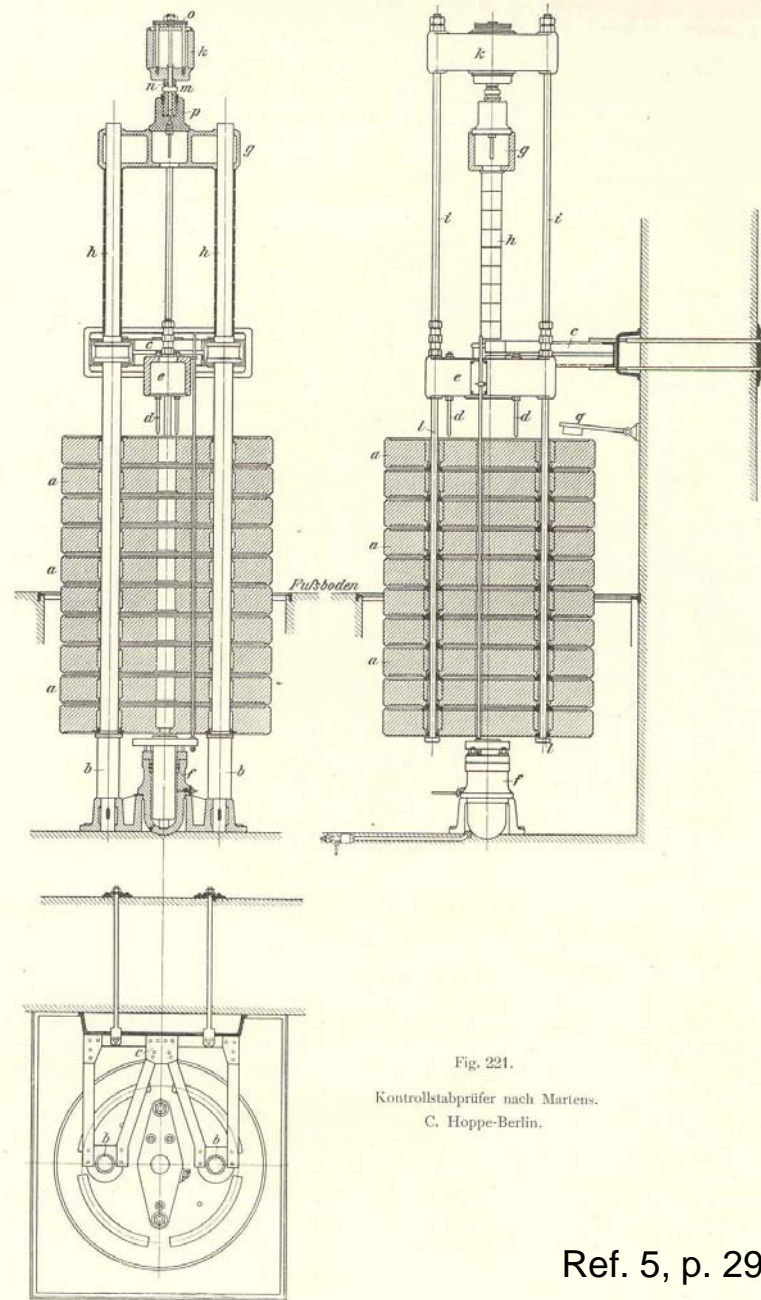
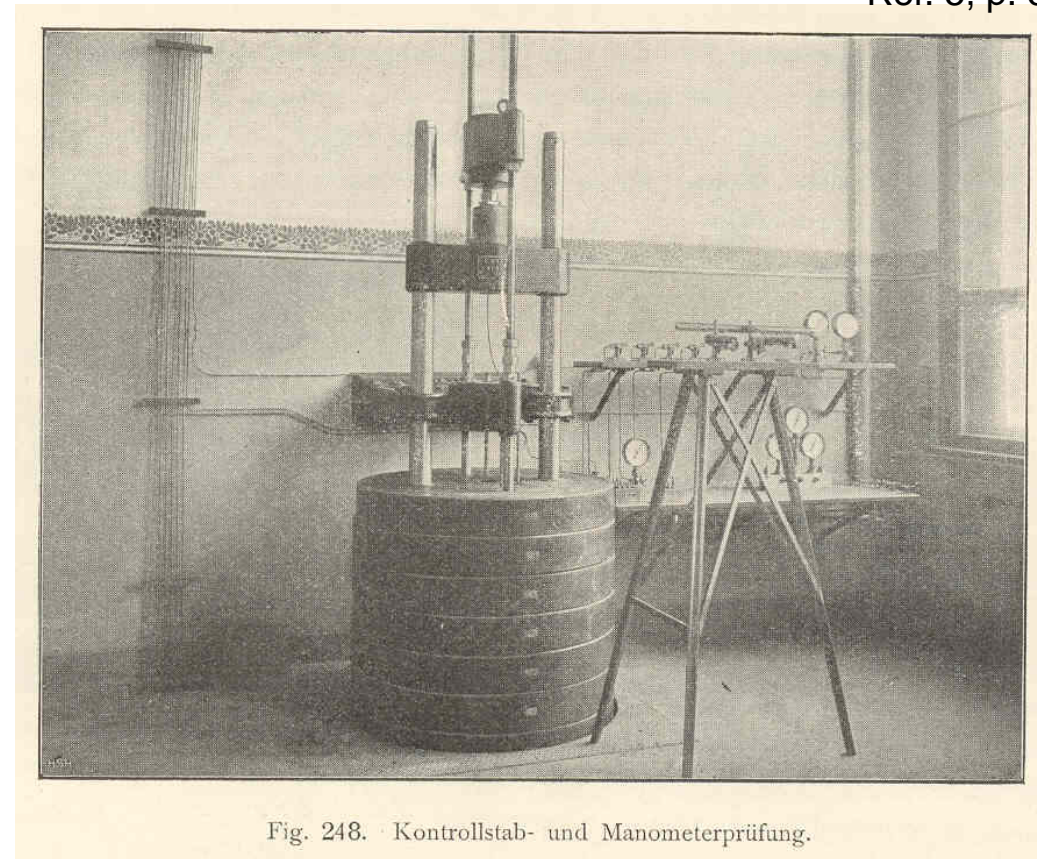


Fig. 238b. Brinellerscher Härteprüfer von Martens.
Werkstatt der Anstalt.

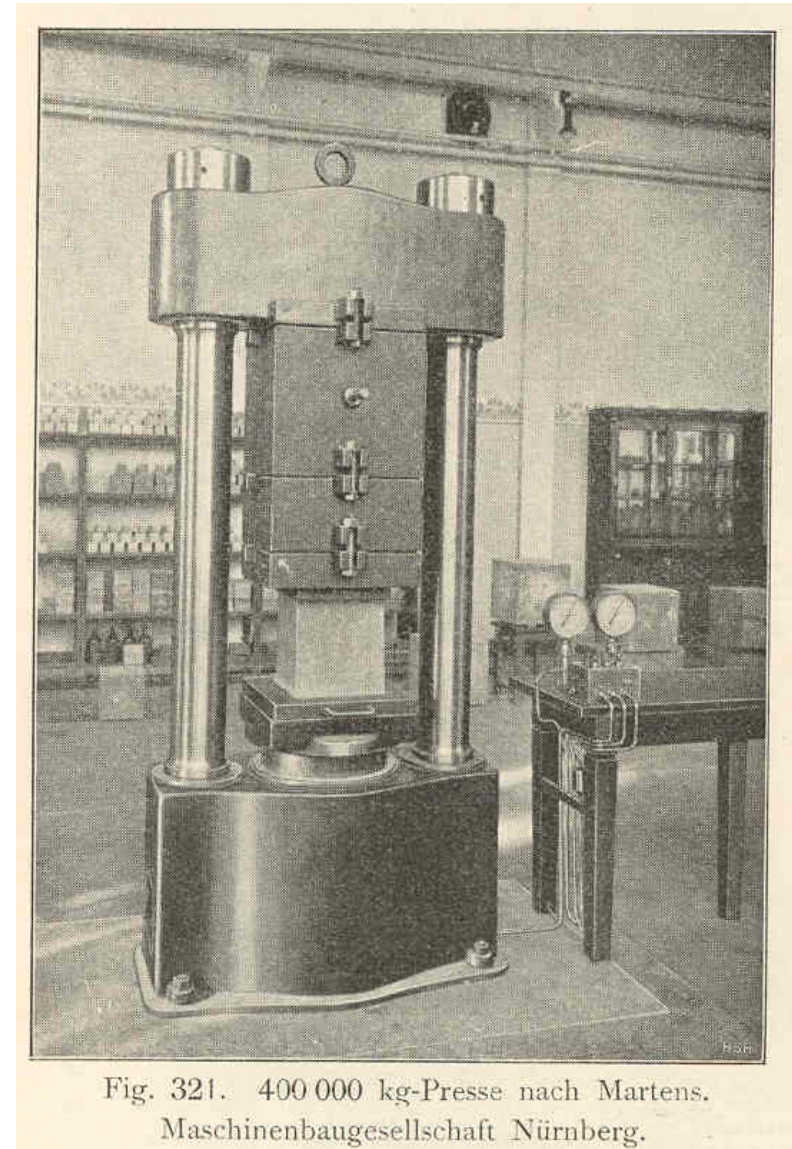
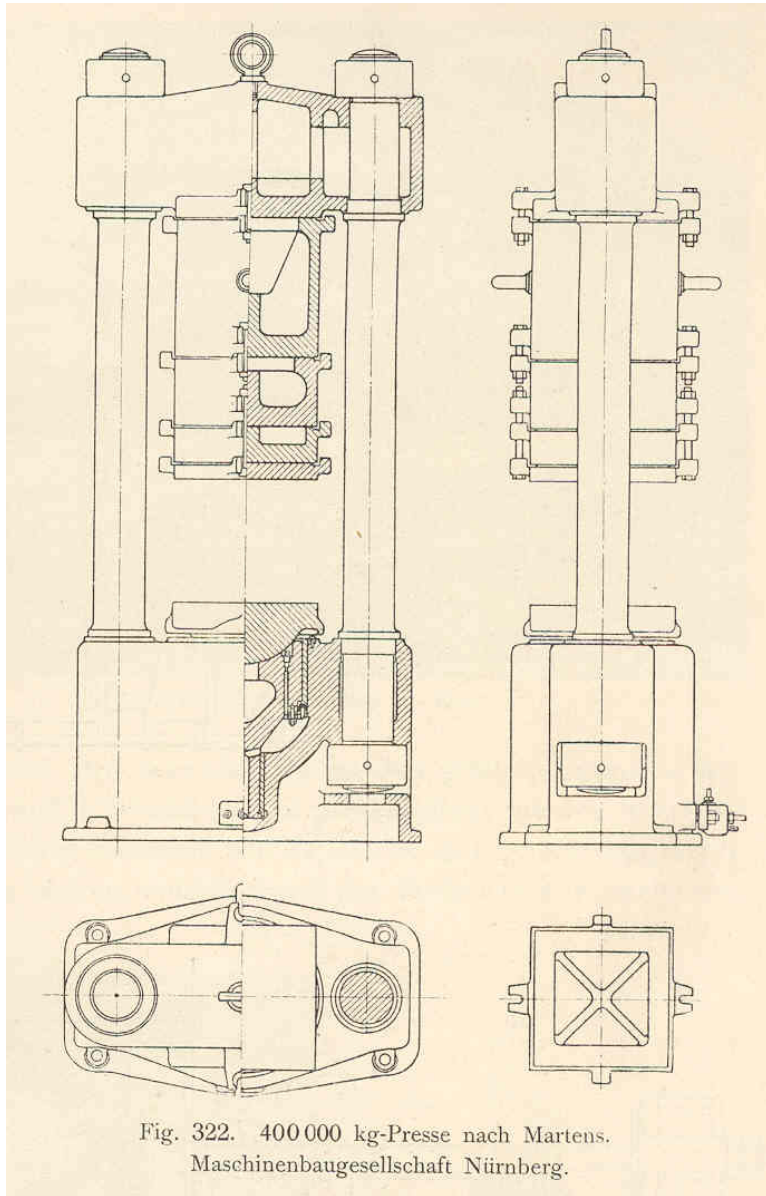
**Brinell hardness tester,
design by Martens, workshop**



Ref. 5, p. 290



Calibration of load cells and manometers
10 plates of cast iron, 1.000 kg each
design by Martens, Co. Paul Hoppe, 1898



Ref. 5, p. 352

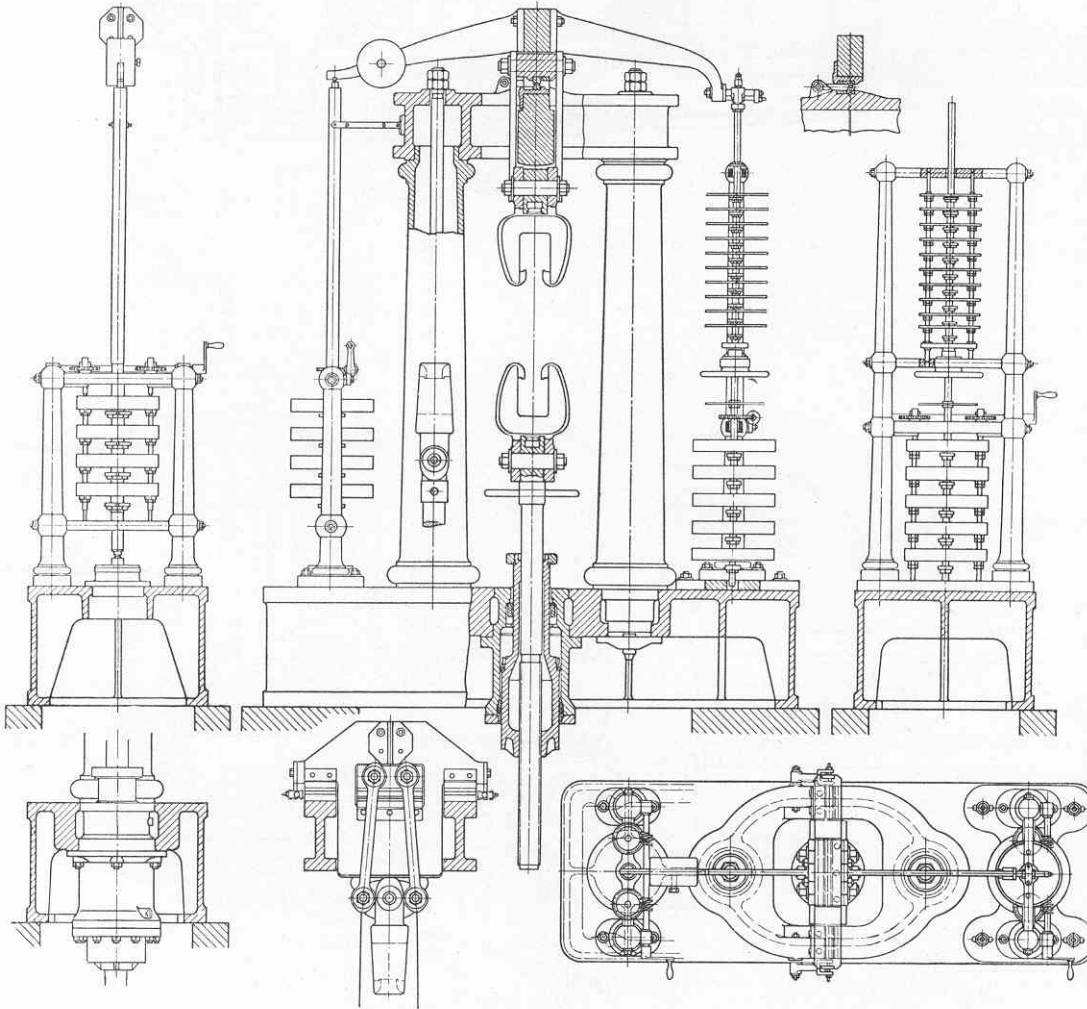


Fig. 260. Festigkeitsprobiermaschine für 50000 kg Leistung von Martens.
Maschinenbaugesellschaft Nürnberg.

Ref. 5, p. 317

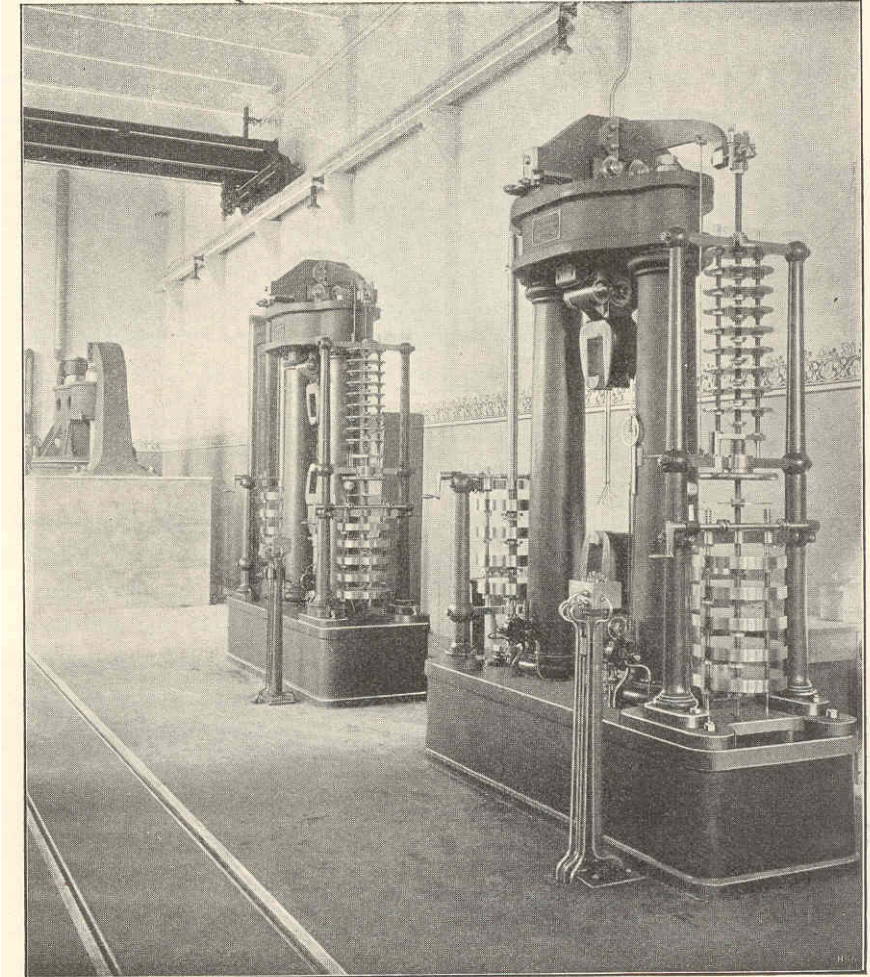
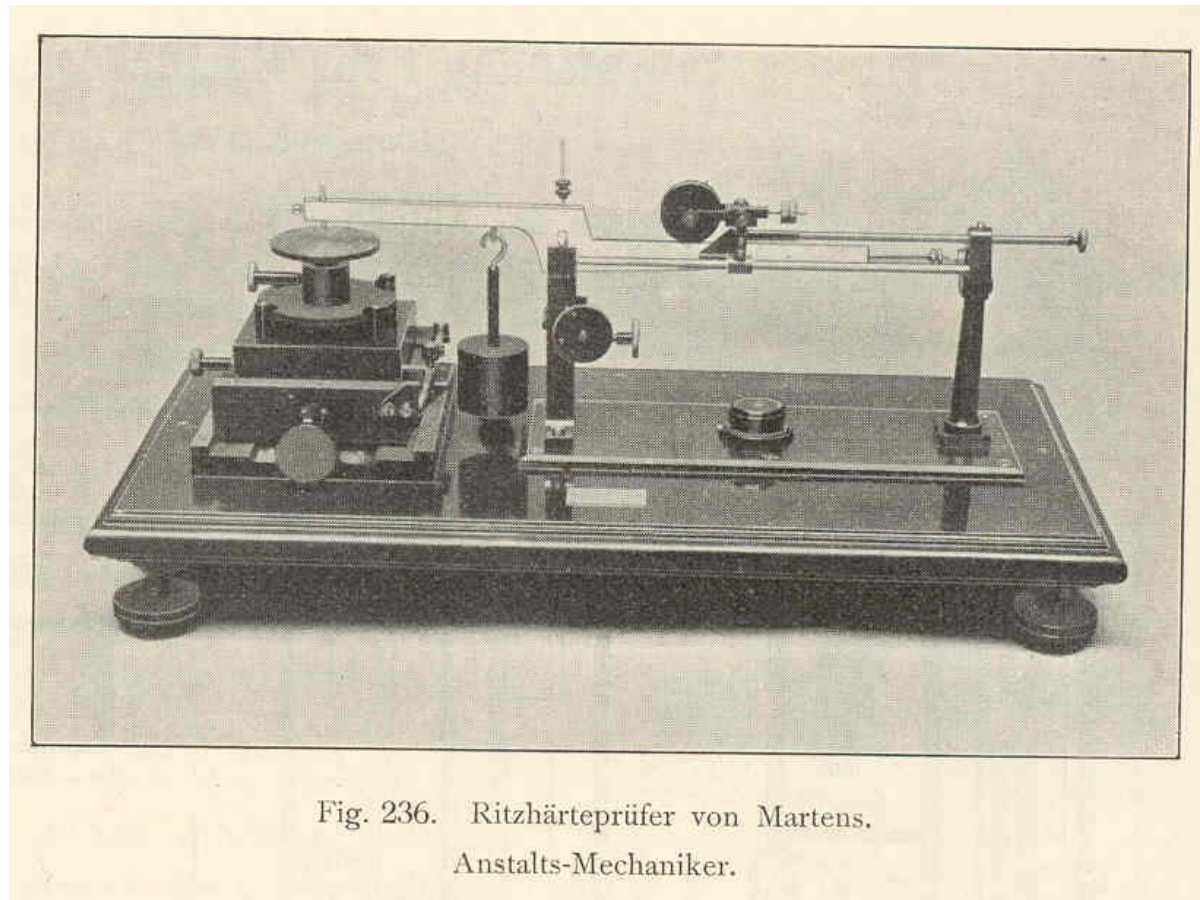


Fig. 255. 50000 kg Probiermaschinen von Martens. Maschinenbaugesellschaft Nürnberg.

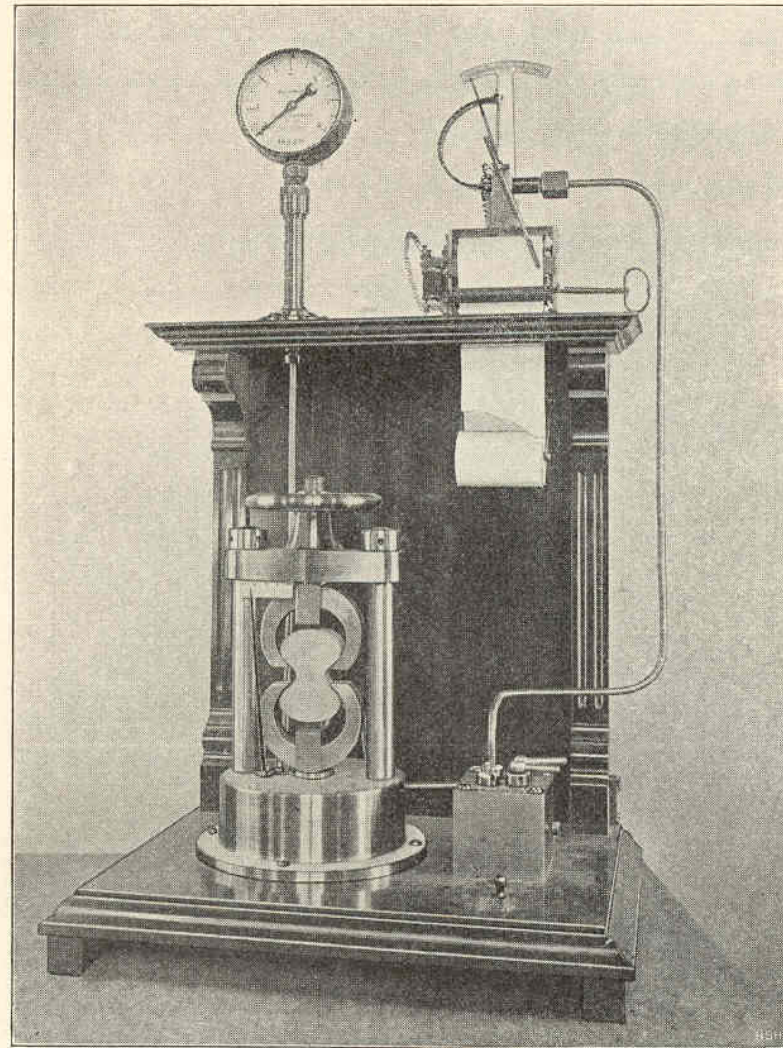
Ref. 5, p. 314



Scratch hardness tester

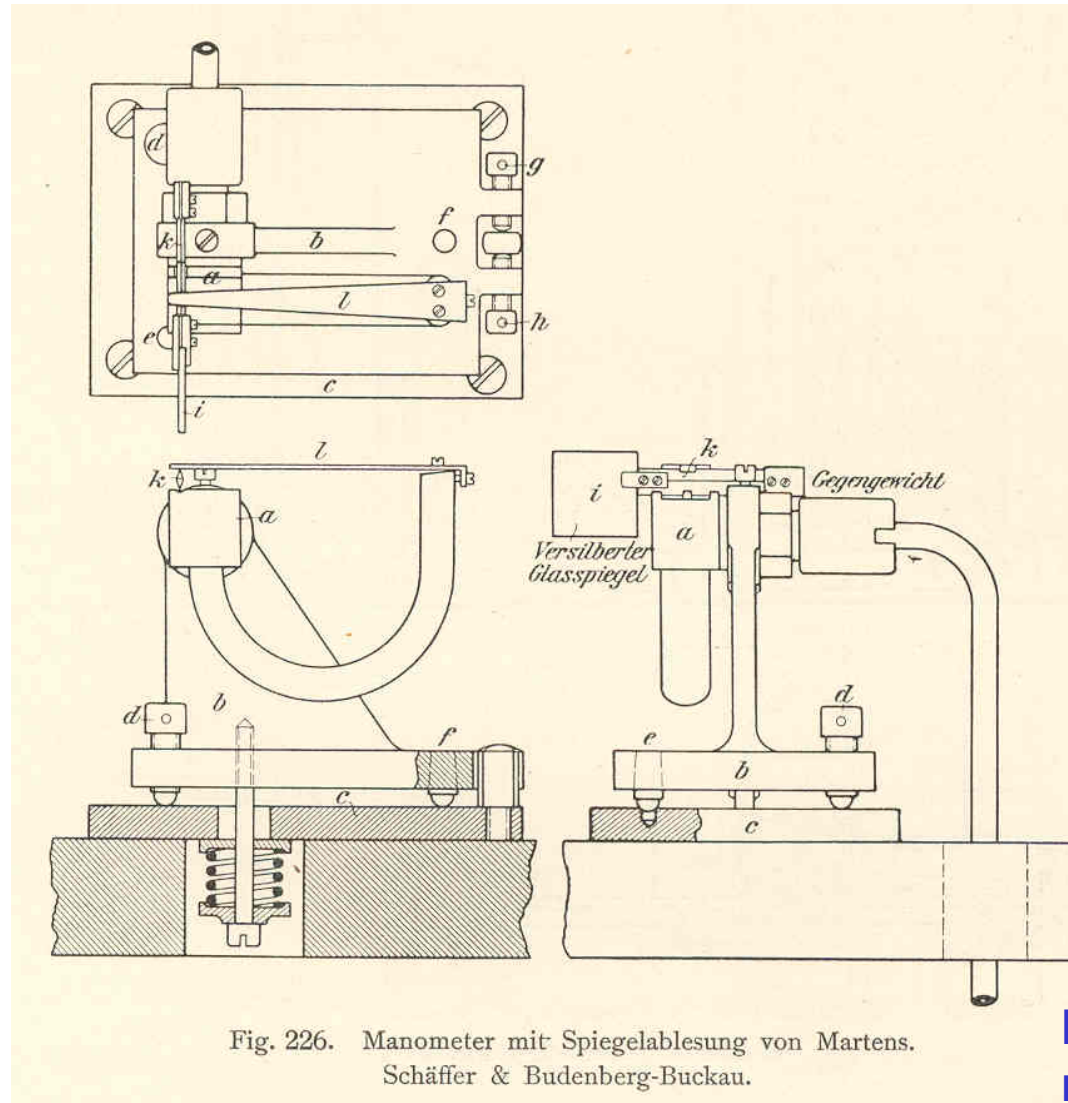
conical diamond, 90 °; varying load

design by Martens, workshop



Ref. 5, p. 355

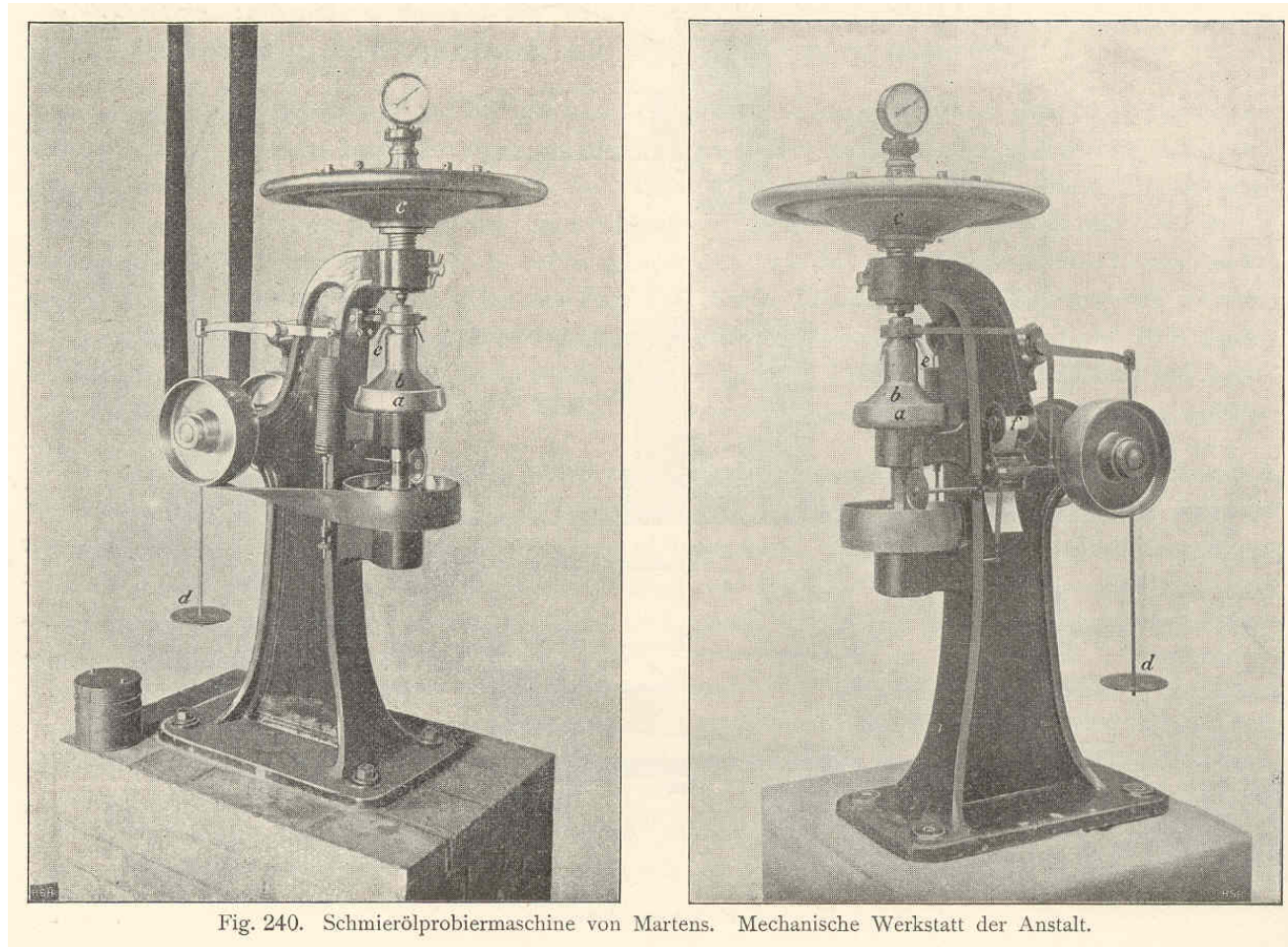
Fig. 327. Zugfestigkeitsprüfer für Zement von Martens.
Maschinenbaugesellschaft Nürnberg.
Ventile und Schreibmanometer von R. Gradenwitz-Berlin.



Ref. 5, p. 295

Fig. 226. Manometer mit Spiegelablesung von Martens.
Schäffer & Budenberg-Buckau.

Manometer with mirror measurement, design by Martens



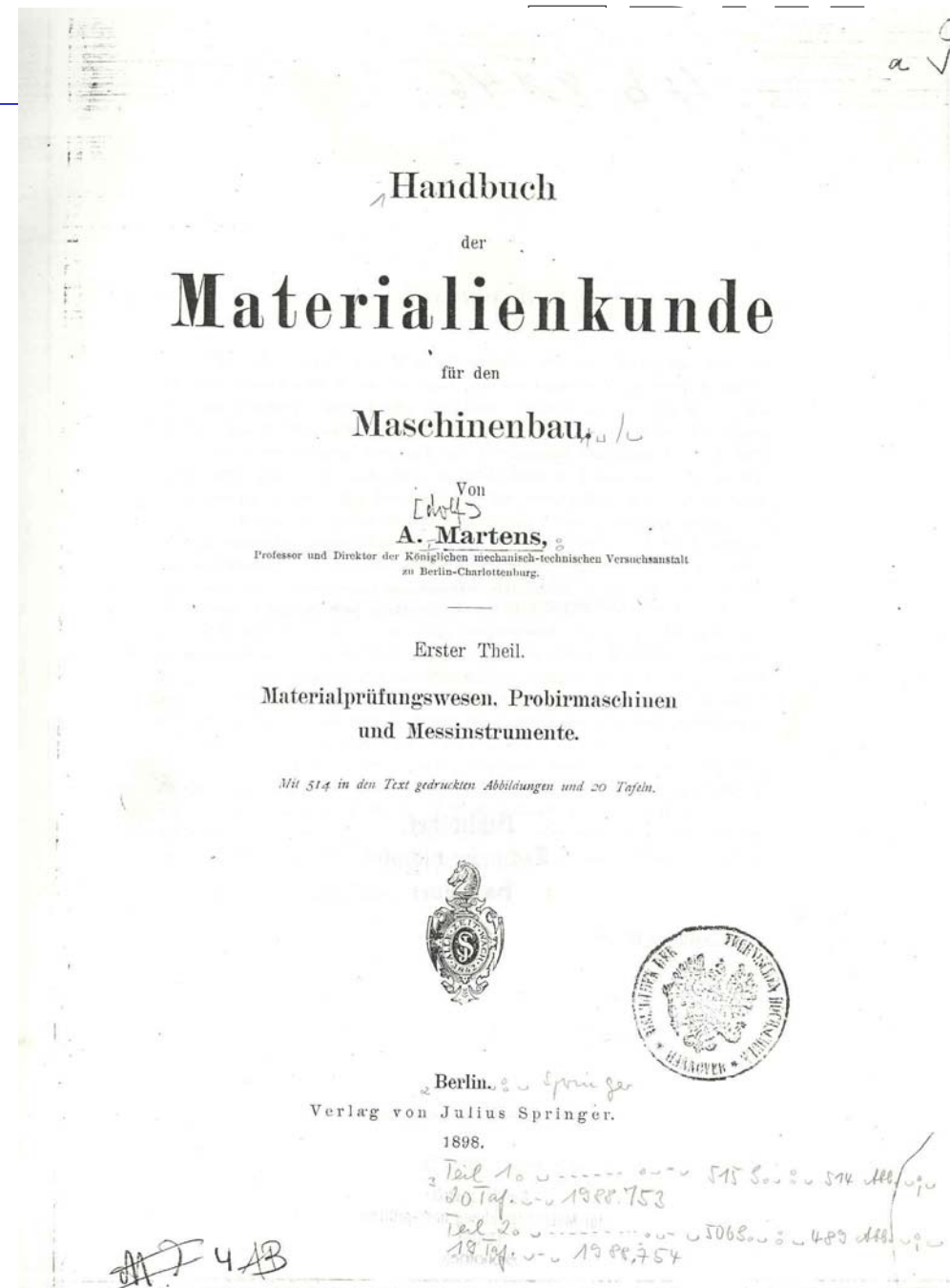
Ref. 5, p. 306

Testing of lubricant oil

change of viscosity under continuous loading, analysis of decomposition products

design by Martens, workshop

- Adolf Martens
Handbook of Materials Technology for
Mechanical Engineering
Part I - Materials Testing
Berlin: Julius Springer, 1898



- **Emil Heyn**
Handbook of Materials Technology for Mechanical Engineering
Part II - The technically most important properties of metals and alloys
Edited by Adolf Martens
Berlin: Julius Springer, 1912

1911. 1279.

Handbuch der Materialienkunde

für den
Maschinenbau

von
Adolf
Dr.-Ing. A. Martens,
Geheimer Oberregierungsrat, Professor und Direktor
des Kgl. Materialprüfungsamts, Groß-Lichterfelde.

Zweiter Teil.
Die technisch wichtigen Eigenschaften der Metalle
und Legierungen

von
Emil
E. Heyn,
Etatsmäßiger Professor für mechanische Technologie, Eisenhütten- und Materialkunde an der
Kgl. Technischen Hochschule Berlin und Direktor im Kgl. Materialprüfungsamt, Groß-Lichterfelde.

Hälfte A.
Die wissenschaftlichen Grundlagen für das Studium
der Metalle und Legierungen. Metallographie.

Mit 489 Abbildungen im Text und 19 Tafeln.



Berlin.
Verlag von Julius Springer.
1912.

Martens. Vorlesungen über Materialkunde. (Winkelsysteme)

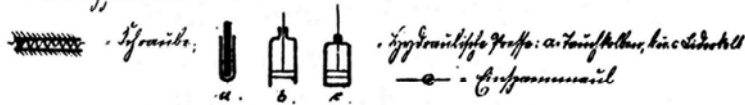
Uebersichtliche Darstellung der Typen von Leistungsmessmaschinen

Maßsinn haben drei Hauptbestandteile, deren allgemeine Anordnung mit Pfeilgebunden ist für den Uebersicht der Maschine. (Siehe Merkens, Handb. der Materialkunde, Abt. II).

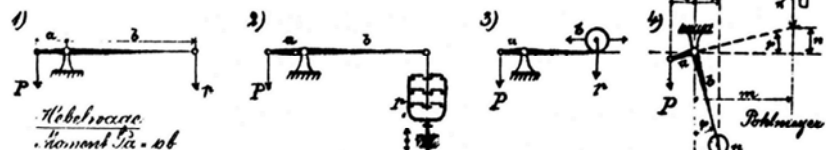
A. Spannwerk. B. Kraftmesser. C. Maschinengestell.

Die Feinrichtungen für die Formänderungsmessung (Materialkunde, Abt. II) sind meist einseitig von der Maschine.

Die drei Typen sind:



I. Ausbildung der Kraftmesser

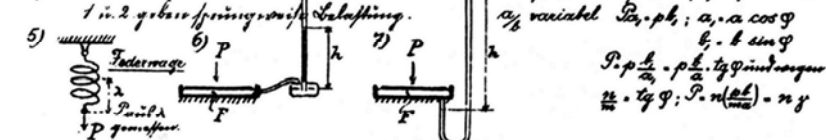


1) Hebelwaage
Konstant $l_a = ab$
Uebersetzung $a/b = const$
Schiffsbogenwaage
 p variabel

2) p springenweise variabel
 $z = const$

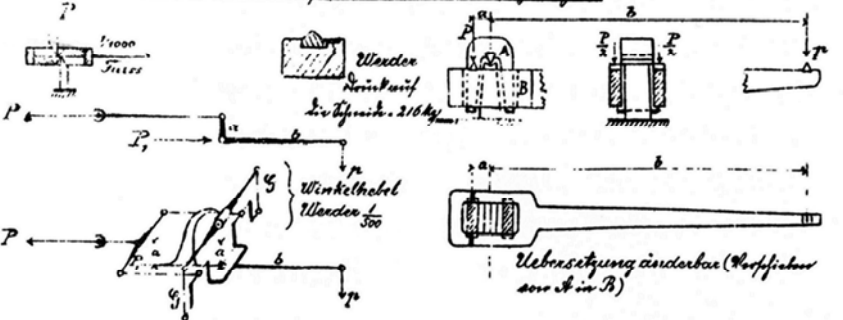
3) Lagerwaage
 a u. p const
 a_2 variabel

4) Neigungswaage
 p const; a u. b variabel
 $l = b \sin \varphi$
 $P \cdot \frac{b}{a} = p \cdot \frac{b}{a} \cdot \sin \varphi$
 $\frac{z}{a} = \sin \varphi$; $P = z \cdot \frac{a}{b} = z \cdot y$

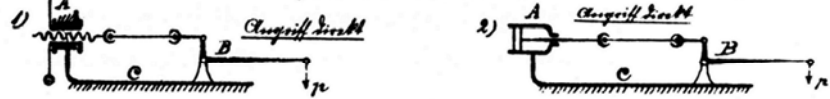


5) 6 u. 7 Hydrostatische Waage. Für Flüssigkeitsmanometer 1 at. 1 kg/cm² $h = 76$ cm also $P = \frac{h}{76} \cdot F$.

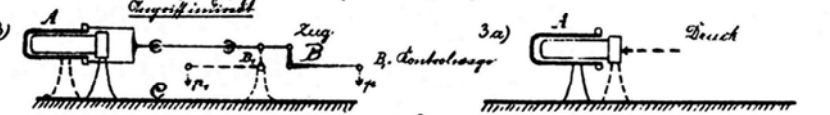
Konstruktion grosser Hebelübersetzungen



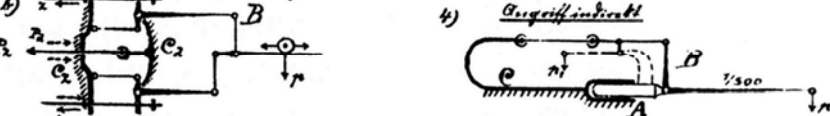
II. Anordnung der Maschinen. (Siehe: Materialkunde, Abt. II)



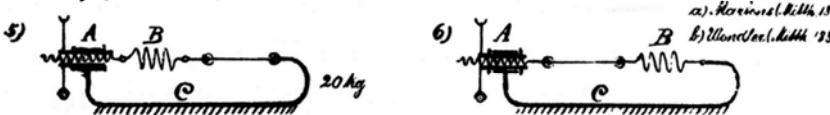
1) Reuleaux („Mittl.“ 1889 II)
zu 1) P - System in P -Richtung. B - Druckwaage. zu 2) System in P -Richtung. B - Druckwaage.
zu 3) P - System in P -Richtung. B - Druckwaage.



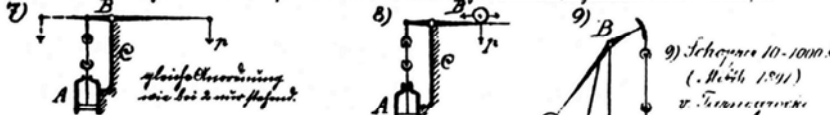
3) Kopp 50000 kg. („Materialk.“ Abt. II). Die Waage mit die Last 3 in 3 u. gleichung
einsetzen, für fast vollständige Messung.



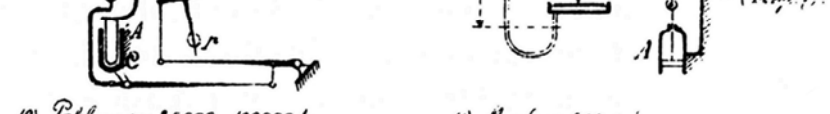
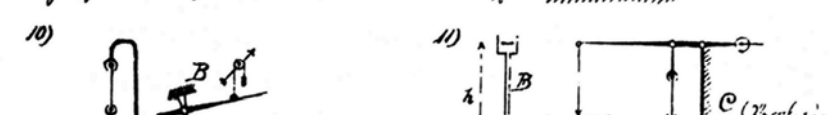
3a) Wender 100000 kg. („Mittl.“ 1884 II 2).
 P in B immer gleiches Gewicht.



5) Hertz - Reusch („Mittl.“ 1885 u. 1887)
1 bis 6 Maßsinn mit hängender, 7 bis 11 Maßsinn mit stehender Anordnung.



8) Martens 500 kg. („Materialk.“ Abt. II)



10) Pohlmann 25000 - 100000 kg.
(Trifl. in Figur 1881)

11) Martens 5000 kg.
(Trifl. 2. 2. 2. Fig. 1886)

- **Adolf Martens made important contributions to materials engineering, especially in the fields of metallography and mechanical testing of materials**
- **His name is tightly connected to the martensitic transformation and to martensite, even though he did not work directly in this area**
- **His name is also directly connected to the instrumented indentation testing, the Martens hardness, HM (DIN EN ISO I4577-3, according to ISO/TC 164/SC 3 "Hardness Testing of Metals“, meeting on June 20th, 2000 in Berlin)**

- [1] Adolf Martens, Ueber die mikroskopische Untersuchung des Eisens
Zeitschrift des Vereines Deutscher Ingenieure 22 (1878) 11-18
- [2] Adolf Martens, Zur Mikrostruktur des Spiegeleisens – Die Erscheinungen auf den Bruchflächen
Zeitschrift des Vereines Deutscher Ingenieure 22 (1878) 205-214
- [3] Adolf Martens, Zur Mikrostruktur des Spiegeleisens – Die Erscheinungen auf den Schliefflächen
Zeitschrift des Vereines Deutscher Ingenieure 22 (1878) 481-488
- [4] Adolf Martens, Ueber das mikroskopische Gefüge und die Krystallisationen des Roheisens,
speciell des grauen Eisens
Zeitschrift des Vereines Deutscher Ingenieure 24 (1880) 397-406
- [5] Adolf Martens and Manfred Guth, Das Königliche Materialprüfungsamt der Technischen
Hochschule Berlin auf dem Gelände der Domäne Dahlem beim Bahnhof Groß-Lichterfelde West
– Denkschrift zur Eröffnung. Berlin: Verlag von Julius Springer, 1904
- [6] Emil Heyn, Adolf Martens
Stahl und Eisen 34 (1914) 1393-1395
- [7] Walter Ruske, Gerhard W. Becker and Horst Czichos, 125 Jahre Forschung und Entwicklung,
Prüfung, Analyse, Zulassung, Beratung und Information in Chemie- und Materialtechnik.
Berlin: BAM, 1996.